## **WATERJET CUTTING PUMP**

# STREAMLINE® CLASSIC V-DRIVE

3.800 bar/50 HP

The STREAMLINE® CLASSIC V-DRIVE combines the latest energy saving trends with a solid and reliable high pressure package.

POWERED BY V-DRIVE TECHNOLOGY

Equipped with a speed-controlled motor drive, the STREAMLINE CLASSIC V-DRIVE satisfies any criteria specifying an energy saving machinery. A TÜV Rheinland report documents the savings results and measurements.

## REDUCED CO, EMISSIONS

**KMT's patent-pending V-DRIVE TECHNOLOGY** is crucial to its success in delivering the most reliable intensifier performance, while significantly increasing the pump's efficiency rate. This built-in control device does not add any complexity to the operator's job, since it just manages the rpm-control by itself pro-actively.

The achievable savings in regards to energy and  ${\rm CO}_2$  emissions depends on the individual production environment. The specific application as such determines the actual savings.

#### **V-DRIVE TECHNOLOGY**

**Continuously Controls Motor Speed:** 

- · Minimizes power draw
- Automatically adjusts for orifice size and idle mode
- Optimizes operation within each intensifier stroke



\* V-Drive Package qualifies for many European government sponsorship programs in association with energy saving machinery

## Energy Saving Technology



#### **ROBUST INTENSIFIER DESIGN**

#### **Engineered for Reliable Performance and Endurance**

Hundreds of KMT Classic style pumps are commissioned around the world, utilizing the identical STREAMLINE® intensifier design. The operator benefits from superior component lifetimes resulting in a seamless operation.



#### INTELLIGENT CONTROL FEATURES

**Integrated HMI Provides a Convenient Way To:** 

- Operate the pump
- · Continuously monitor the pump condition
- Receive notifications about the status of the pump

Display can be mirrored to a central PLC by means of a hardwire connection.

Choose between 6 languages.

#### **OPTIONS**

- Oil/Air Cooler
- · Food Grade Oil Fill



### **SPECIFICATIONS**

DESCRIPTION	STREAMLINE® CLASSIC V-DRIVE
Motor Rating	50 HP   37 kW
Pressure Range	690 - 3.800 bar
Max. Flow Rate	3,8 l/min at 3.800 bar
Max. Orifice @ Max. Pressure *Contact KMT for information on orifice size with multiple cutting heads.	0,35 mm
Dimensions	1.575 x 1.165 x 1.310 mm [L x D x H]
Weight	1.225 kg (approx.)
CUTTING WATER CIRCUIT	
Topworks	STREAMLINE® Technology
Max. Nominal Strokes per Minute	54
Min. Cutting Water Inlet Pressure	1 Liter
Min. Cutting Water Inlet Flow Rate	3 bar
Booster Pump	7,6 l/min
LP Filter	Included
High Pressure Outlet Connection	1 x 0,5 μm + 1 x 1,0 μm
Low Pressure Connection	3/8" UHP (Female)
Drainage Connection	1/2" NPT
ELECTRIC & CONTROLS	
Motor Starter	Softstarter
Maximum Pump Current (FLA)	208/60/3-phase 134A 480/60/3-phase 58A 230/60/3-phase 121A 575/60/3-phase 50A 400/50/3-phase 71A
Nom. Motor Current at 400V/50Hz	66A
Pressure Control	Proportional Control with Hi/Lo Switch
Control System	Siemens S7-1200
Interface Connection	MODBUS TCP/IP via Ethernet
Display (HMI)	Integrated (Multi-Language)
PNEUMATIC, HYDRAULICS & COOLING CIRCUIT	
Max. Hydraulic Pressure	207 bar
Hydraulic Reservoir (Capacity)	152 Liter
Pneumatic Supply Pressure	6 bar
Pneumatic Supply Volume	28 l/min
Ambient Temp. Oil/Water Heat Exchanging	5° - 45° C
Cooling Mode	Oil/Water
Cooling Water Pressure	2,4 - 6,5 bar
Cooling Water Consumption @ 24°C Water Temp	11,4 l/min
Label According to EC-Machinery Directive	CE Mark & CE Declaration of Conformity
Max Noise Level	<=80 dB(A)
OPTIONAL FEATURES	
Oil/Air Cooler	

#### **KMT Cut Calculator App**



Compare 6.200 bar vs. 4.100 bar cutting for the lowest cost per part.







#### **KMT Genuine Service**



Globally located service engineers with PM programs available.











Food Grade Oil

**KMT GmbH - KMT Waterjet Systems** 







